



# CUSTOM MANUFACTURING

Bags, film and tubing are made through a process called blown film extrusion. It's where polyethylene is melted and extruded vertically into a bubble which then makes its way downstream to be slit, folded or sealed.

In addition to over 58 extrusion lines in 5 manufacturing facilities, we offer extensive capabilities through 30 other partner plants. We can produce bags, tubing and sheeting in a wide array of materials, sizes and constructions, all built to your specification. Choose from 16 standard colors, 3 venting styles, printing capabilities and a host of performance additives to create your custom tailored product.

**Made in the U.S.A.**

Smart Tech Bags® are manufactured with 100% renewable energy and are engineered to provide over three times the impact and twice the tensile strength of traditional low-density polyethylene bags. Exclusively manufactured in the U.S.A. by an ISO 9001 registered provider.

**MATERIALS AVAILABLE**

- ANTI-BLOCK** additive for easy opening and loading
- ANTI-STATIC** additive for static-dissipative film
- CLARITY** for improved visibility through film
- HIGH-SLIP** additive for reduced friction between film
- HACCP CERTIFIED** manufactured under strict HACCP requirements
- LDPE** low-density polyethylene for standard strength film
- LLD** linear low-density polyethylene for high-slip film
- LLDPE** linear low-density polyethylene for higher-strength film
- METALLOCENE** additive for high-strength film or cold storage
- NON-SLIP** to increase friction between film
- NON-SCRATCH** for a smoother film surface
- POSTAL-APPROVED** Higher-slip & anti-static additives for film used in USPS mailings
- UVI/UVA** Ultraviolet Inhibitor/Absorber to protect film and contents
- VCI** Vapor Corrosion Inhibitor for film to prevent rust

**FILM COLORS & VENTING**

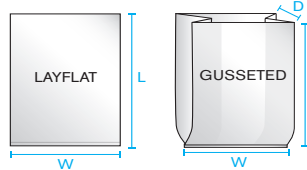
- FILM COLORS** 16 Colors available as tint, color, or opaque
- VENTING** Standard 1/4" round, 1/4" Butterfly, or Microperforation

**FAST QUOTES**

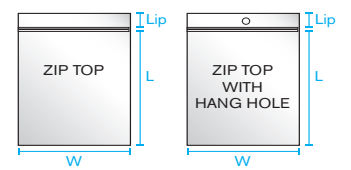
Getting pricing and lead times has never been easier or faster. Just contact us with your exact specifications.

**BAG, TUBING & SHEETING STYLES**

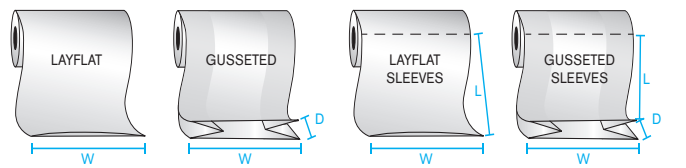
**Layflat & Gusseted Bags**



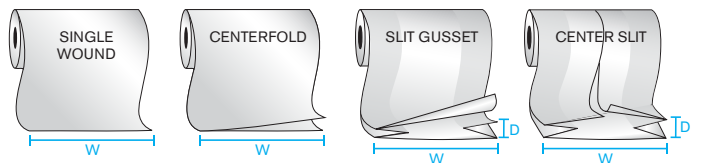
**Reclosable Bags**



**Continuous Tubing & Sleeves**



**Continuous Sheeting\***



**PACKAGING DETAILS**

- CASES OR ROLLS.** Loose in a case or on a roll for easy dispensing
- CASE OR ROLL COUNT.** Get the quantity that works best for your customer
- BOXED ROLLS.** Boxed Rolls protect product prior to use
- TRAY-PACKED ROLLS.** Use less packaging, saves time unpacking.
- CRADLE PACKED ROLLS.** Use less packaging, save money and provide more stable shipments



CONTACT US FOR  
MORE INFORMATION

## AA POLY BAG COMPANY

"The Easy Way To Buy Bags"  
2348 Blue Smoke Ct. N. Fort Worth, TX 76105

To Re-order call 1-800-322-0042

# MEASURING FOR THE RIGHT SIZE

## LAYFLAT BAGS SQUARE CONTAINER OR DIMENSIONAL PRODUCT

Note: Depth is the shorter of the 2 sides.

1. Bag Width = Container Width + Container Depth + 2" for a looser fit
2. Bag Length = Container Height + Container Depth + 6" to cover contents and tie the bag closed.

### EXAMPLES

**Container Size:** 14" W x 10" D x 32" L  
**Bag Size:** 26" W x 48" L  
**Object Size:** 10" W x 3" D x 16" L  
**Bag Size:** 15" W x 25" L

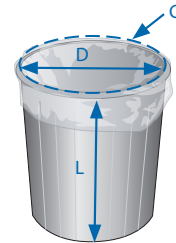


## ROUND CONTAINER

1. Container Circumference = Diameter x 3.14
2. Bag Width = Container Circumference divided by 2, + 1" for a looser fit.
3. Bag Length = Container Height + Container Diameter + 6" for overhang.

### EXAMPLE

**Container Size:** 12" D x 30" L  
**Bag Size:** 20" W x 47" L



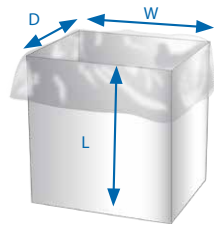
## GUSSETED BAGS SQUARE CONTAINER OR DIMENSIONAL PRODUCT

Note: Depth is the shorter of the 2 sides.

1. Bag Width = Box Width + 1"
2. Bag Depth = Box Depth + 1"
3. Bag Length = Box Height + Box Depth + 6" to cover contents and tie the bag closed.

### EXAMPLES

**Box Size:** 18" W x 12" D x 14" L  
**Bag Size:** 19" W x 13" D x 32" L  
**Object Size:** 10" W x 3" D x 16" L  
**Bag Size:** 15" W x 25" L



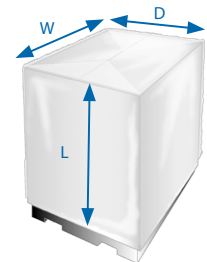
## PALLET COVER

Note: Depth is the shorter of the 2 sides.

1. Cover Width = Pallet Width + 1 - 2"
2. Cover Depth = Pallet Depth + 1 - 2"
3. Cover Length = Pallet Height + 1/2 the Depth of Pallet

### EXAMPLE

**Pallet Size:** 40" W x 36" D x 50" L  
**Cover Size:** 42" W x 38" D x 68" L



## RECLOSABLE BAGS

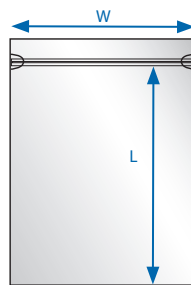
### ZIP TOP BAG

Note: Domestically produced custom zip tops come with reinforced hammerseals; our standard stock zip tops and imported custom zip tops do not.

1. Bag Width = Width of Product + 1 1/2"
2. For rigid items, add 1/2" more to the width of the bag to allow the item to fit.
3. Bag Length = Length of product + 1"
4. For thick or bulky items add the Depth of the product to both Width and Length.
5. Add 1/2" to 2" to both dimensions for a looser fit.

### EXAMPLE

**Flat Product:** 2 1/2" W x 5" H  
**Bag Size:** at least 4" W x 6" L



### SLIDER TOP BAG

1. Bag Width = Width of Product + 1 1/2"
2. For rigid items, add 1/2" more to the width of the bag to allow the item to fit.
3. Bag Length = Length of product + 1"
4. For thick or bulky items add the Depth of the product to both Width and Length.
5. Add 1/2" to 2" to both dimensions for a looser fit.

### EXAMPLE

**Flat Product:** 2 1/2" W x 5 1/2" H  
**Bag Size:** at least 4" W x 6" L

